Work Order ID 115858

April-04-14 10:23:26 AM

115858

Item ID: D2600-3-130
Revision ID:
Item Name: Extrusion Round 3" 350
Start Date: 3/21/14 **Start Qty:** 60.00 *60*
Required Date: 4/04/14 **Req'd Qty:** 60.00 *60*
Reference:

Accept *N900040100*

Setup Start *NS1*
Stop *NS2*

Cust Item ID:
Customer:

Run Start *NR1*
Stop *NR2*

Approvals: **Process Plan:** _____ **Date:** 14-04-7 **Tooling:** _____ **Date:** _____
QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp

Draw Nbr	Revision Nbr
D2600	E

100 — 0.00

100

Purchasing

Purchasing

PURCHASING

Memo — 0.00

Issue P/O: 23684

a) Extrude as per Dwg D2600 (130" long)

b) Material: 6061-T6

c) Material certification is required.

EXTREME CARE MUST BE TAKEN TO PROTECT THE OUTSIDE SURFACE OF THE TUBE. THE OUTSIDE SURFACE MUST BE SMOOTH AND FREE FROM SURFACE DEFECTS SUCH AS SCRATCHES, NICKS, OR DENTS.

MUST BE WELL PACKAGE, IF NOT IT WILL BE REFUSE

14-04-7

110 — Receive & Inspect for Damage & Mat'l Certs — 0.00

110

Packaging

Packaging

Memo — 0.00

Ensure material certification is attached

4/10/14 (86)

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: Date: Work Order update only ☐

Work Order: _____

Part No. _____

NCR No. _____

DISPOSITION

Rework ☐
Scrap ☐
Use-as-is ☐
Suspected Unapproved ☐

AGAINST DEPARTMENT/PROCESS

Skid-tube ☐ Crosstube ☐ Water Jet ☐ Engineering ☐
Machining ☐ Small Fab ☐ Prod. Eng. Coor. ☐ Quality ☐
Thermoforming ☐ Finishing ☐ Rec/Store/Packaging ☐ Other ☐
Large Fab ☐ Composite ☐ Supplier ☐

Root Cause		Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design	☐									
Doc/Data	☐									
Equip/Tooling	☐									
Handling/Pre	☐									
Material	☐									
Operator	☐									
Offset/Setup	☐									
Process	☐									
Supplier	☐									
Training	☐									
Transport	☐									
Unapproved	☐									

FAULT CATEGORY

Landing Gear

☐ Bending
☐ Centre Not Concentric
☐ Cracks
☐ Crimp/Kink/Ripple/Wave
☐ Cuffs
☐ Crushing
☐ Heat Treat
☐ Inspection Strip in Tube
☐ Marks/Chatter
☐ Turning Sequence
☐ Wave/Twist in Tube

General

☐ Bend
☐ BOM/Route
☐ Broken/Damage/Defect
☐ Burrs
☐ Contamination
☐ Countersink
☐ Cut Too Short
☐ Drawing
☐ Drill Holes
☐ Finish
☐ Fit/Function
☐ Folio/Program
☐ Grain
☐ Hardware
☐ Inspection Incomplete/Unqualified
☐ Instructions Incomplete/Unclear
☐ Misaligned/off center
☐ Mislabeled
☐ Misread
☐ Off-set
☐ Out of Calibration
☐ Out of Sequence
☐ Outside Dimensions
☐ Over/Under tolerance
☐ Part Incorrect
☐ Part Lost/Missing
☐ Part Moved
☐ Positioned Wrong
☐ Power Loss/Surge
☐ Pressure/Forced
☐ Set-up
☐ Temperature/Cure
☐ Weld
☐ Wrong Stock Pulled
☐ Other

Work Order ID 115858

April-04-14 10:23:26 AM

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Item ID: D2600-3-130
Revision ID:
Item Name: Extrusion Round 3" 350

Start Date: 3/21/14 **Start Qty:** 60.00 *60*
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Reference:

Accept *N900040100*

Setup Start *NS1*
Stop *NS2*

Cust Item ID:
Customer:

Run Start *NR1*
Stop *NR2*

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____
QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC18 In-Coming Inspection Material	0.00 DAS 27 9-89				66			
120									
QC		0.00 14/5/7							
Quality Control	**Memo** Check Pull test per Dwg D2600 for compliance page attached Check hardness with Webster tester								
130	Identify as per dwg & Stock Location: Backhall	0.00 DAS 27 9-89				66			
130									
Packaging		0.00 14/5/7							
Packaging	**Memo**								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC		0.00				MLJ	14-05-07		
Quality Control	**Memo**								

14-05-07

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: Date: Work Order update only ☐

Work Order: _____

Part No. _____

NCR No. _____

DISPOSITION

Rework ☐
Scrap ☐
Use-as-is ☐
Suspected Unapproved ☐

AGAINST DEPARTMENT/PROCESS

Skid-tube ☐ Crosstube ☐ Water Jet ☐ Engineering ☐
Machining ☐ Small Fab ☐ Prod. Eng. Coor. ☐ Quality ☐
Thermoforming ☐ Finishing ☐ Rec/Store/Packaging ☐ Other ☐
Large Fab ☐ Composite ☐ Supplier ☐

Root Cause		Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design	☐									
Doc/Data	☐									
Equip/Tooling	☐									
Handling/Pre	☐									
Material	☐									
Operator	☐									
Offset/Setup	☐									
Process	☐									
Supplier	☐									
Training	☐									
Transport	☐									
Unapproved	☐									

FAULT CATEGORY

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General

☐ Bend
☐ BOM/Route
☐ Broken/Damage/Defect
☐ Burrs
☐ Contamination
☐ Countersink
☐ Cut Too Short
☐ Drawing
☐ Drill Holes
☐ Finish
☐ Fit/Function
☐ Folio/Program
☐ Grain
☐ Hardware
☐ Inspection Incomplete/Unqualified
☐ Instructions Incomplete/Unclear
☐ Misaligned/off center
☐ Mislabeled
☐ Misread
☐ Off-set
☐ Out of Calibration
☐ Out of Sequence
☐ Outside Dimensions
☐ Over/Under tolerance
☐ Part Incorrect
☐ Part Lost/Missing
☐ Part Moved
☐ Positioned Wrong
☐ Power Loss/Surge
☐ Pressure/Forced
☐ Set-up
☐ Temperature/Cure
☐ Weld
☐ Wrong Stock Pulled
☐ Other _____

Picklist Print

April-04-14 10:23:26 AM

Work Order ID: 115858 *115858*

Parent Item: D2600-3-130 *D2600-3-130*

Parent Item Name: Extrusion Round 3" 350

Start Date: 3/21/14 **Required Date:** 4/04/14

Start Qty: 60.00 **Required Qty:** 60.00

Comments: IPP REV:A 14.01.14 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2600-3-130P		Purchased	No				Each	0.0000		60			
D2600-3-130P									**				
Extrusion Round 3" 350													

4/4/14 (60)

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: Date: Work Order update only ☐

Work Order: _____

Part No. _____

NCR No. _____

DISPOSITION

Rework ☐
Scrap ☐
Use-as-is ☐
Suspected Unapproved ☐

AGAINST DEPARTMENT/PROCESS

Skid-tube ☐ Crosstube ☐ Water Jet ☐ Engineering ☐
Machining ☐ Small Fab ☐ Prod. Eng. Coor. ☐ Quality ☐
Thermoforming ☐ Finishing ☐ Rec/Store/Packaging ☐ Other ☐
Large Fab ☐ Composite ☐ Supplier ☐ ☐

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design ☐									
Doc/Data ☐									
Equip/Tooling ☐									
Handling/Pre ☐									
Material ☐									
Operator ☐									
Offset/Setup ☐									
Process ☐									
Supplier ☐									
Training ☐									
Transport ☐									
Unapproved ☐									

FAULT CATEGORY

Landing Gear

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☐ Mislabeled
☐ Misread
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☐ Out of Calibration
☐ Out of Sequence
☐ Outside Dimensions
☐ Over/Under tolerance
☐ Part Incorrect
☐ Part Lost/Missing
☐ Part Moved
☐ Positioned Wrong
☐ Power Loss/Surge
☐ Pressure/Forced
☐ Set-up
☐ Temperature/Cure
☐ Weld
☐ Wrong Stock Pulled
☐ Other

SPECIFICATION CONTROL DRAWING

D2600-X-XXX EXTRUSION

NOTES:

(E) 1) MATERIAL: 6061-T6 ALUMINUM PER QQ-A-200/8 OR AMS-QQ-A-200/8 OR ASTM B221

MINIMUM TENSILE YIELD STRENGTH = 35 KSI
MINIMUM ULTIMATE TENSILE STRENGTH = 40 KSI
MINIMUM ELONGATION = 8%

A SAMPLE FROM EACH BATCH WILL BE PULL TESTED TO ASTM STANDARD B221 BY AN APPROVED TESTING FACILITY TO ENSURE THAT THE BATCH MEETS THE ABOVE MINIMUM MECHANICAL PROPERTIES

2) FINISH: N/A

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: IDENTIFY WITH DART P/N & B/N PER DART QSI 044 6.1 (FINE POINT PERMANENT INK MARKER)

7) WEIGHT: D2600-1 = 0.078 lb/in, D2600-3 = 0.130 lb/in, D2600-5 = 0.045 lb/in, D2600-7 = 0.091 lb/in

8) NO TOOLING MARKS

9) FOR D2600-1, PART NUMBER IS D2600-1-XXX WHERE XXX IS CUT LENGTH (EX. D2600-1-160 IS 160" LONG).
D2600-1 EXTRUSION MANUFACTURED FROM:

- CARADON INDALEX DIE # MH-18870
- SIGNATURE ALUMINUM (BON-L) DIE # 897121

10) FOR D2600-3, PART NUMBER IS D2600-3-XXX WHERE XXX IS CUT LENGTH (EX. D2600-3-120 IS 120" LONG).
D2600-3 EXTRUSION MANUFACTURED FROM:

- CARADON INDALEX DIE # MH-18859
- SIGNATURE ALUMINUM (BON-L) DIE # 897122

11) FOR D2600-5, PART NUMBER IS D2600-5-XXX WHERE XXX IS CUT LENGTH (EX. D2600-5-108 IS 108" LONG).
D2600-5 EXTRUSION MANUFACTURED FROM:

- CARADON INDALEX DIE # MS-18871

12) FOR D2600-7, PART NUMBER IS D2600-7-XXX WHERE XXX IS CUT LENGTH (EX. D2600-7-125 IS 125" LONG).
D2600-7 EXTRUSION MANUFACTURED FROM:

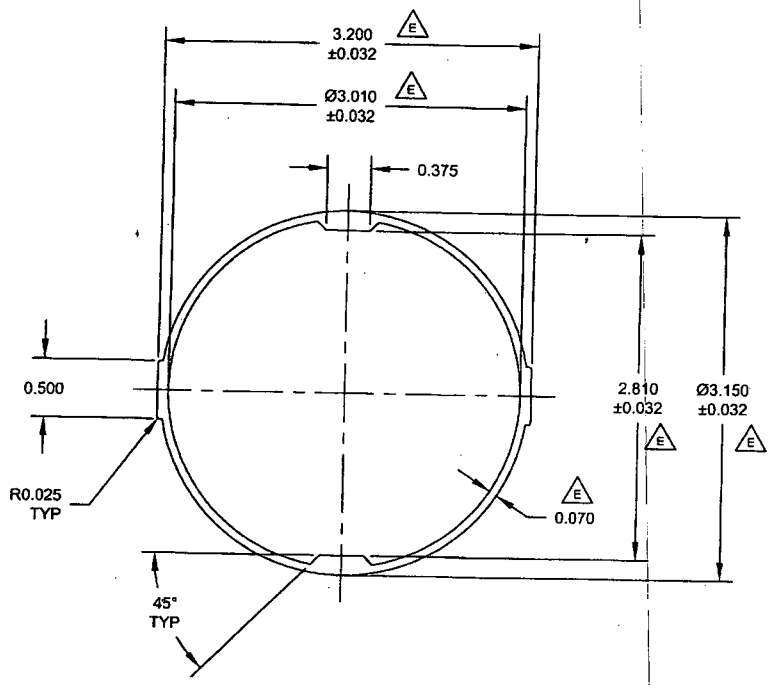
- CARADON INDALEX DIE # MS-18872

RELEASED
2012 -01- 11

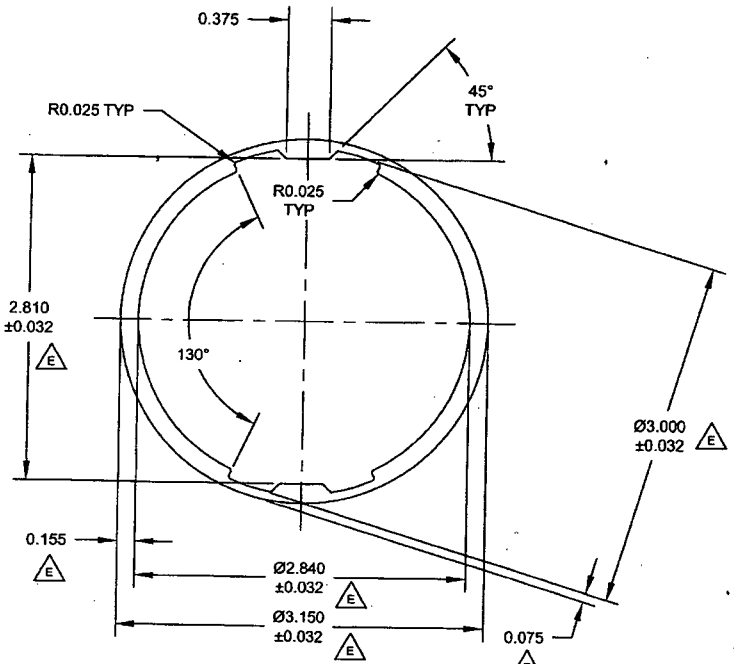
REV.	DESCRIPTION	BY	DATE
E	REFORMAT DWG; ALL DIMS & TOL. UPDATE TO MATCH MFG DIE DWGS; ADD ASTM B221 SPEC (D8-1)	CP	11.10.18
D	INCREASE MIN. UTS TO 40 KSI	DS	98.08.20
C	ADD D2600-3, UPDATE D2600-1 WIDTH, ADD DIE NO.	DS	98.04.16
B	CHANGE MATERIAL SPEC.	DS	97.09.09
A	NEW ISSUE	DS	97.01.21

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED	AJS	DRAWING NO.	REV. E
MFG. APPR.		D2600	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		EXTRUSION	NTS
DATE	11.10.18		

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D2600-1 EXTRUSION

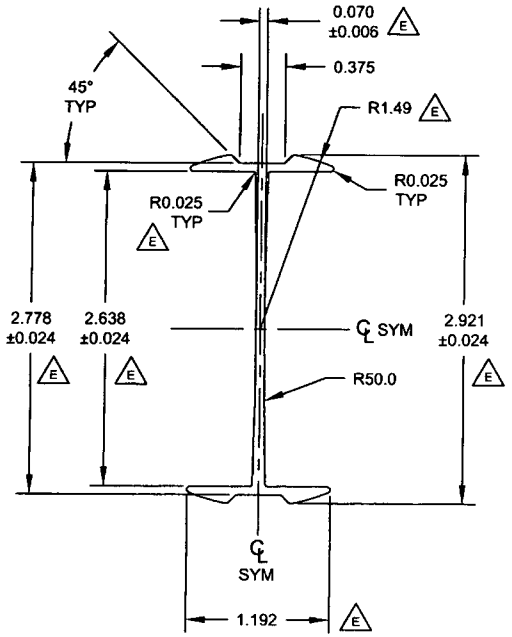


D2600-3 EXTRUSION

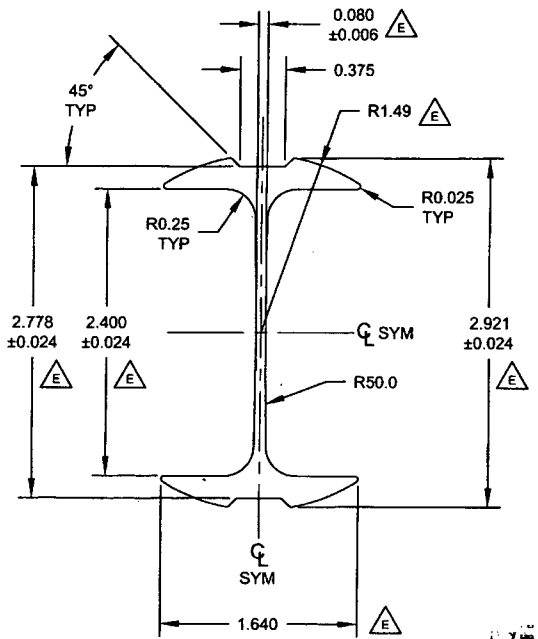
RELEASED
2012 -01- 10

DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO. D2600	REV. E SHEET 2 OF 3
MFG. APPR.		TITLE EXTRUSION	SCALE NTS
APPROVED			
DE APPR.			
DATE	11.10.18		

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D2600-5 EXTRUSION



D2600-7 EXTRUSION

RELEASED
2012-01-11

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED	ASS	DRAWING NO.	REV. E
MFG. APPR.		D2600	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		EXTRUSION	NTS
DATE	11.10.18		

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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO23686

Purchase Order Date 4/7/2014
PO Print Date 4/10/2014

Order From : VC-BON001

SIGNATURE ALUMINUM CANADA INC.
C/O/ T10322C
P.O. BOX 4488, STN A
TORONTO, ON M5W 4H1
CA

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

REVISED

Contact Name		**Buyer**	Brigitte Golden
Vendor Phone	905-427-6550	**Customer POID**	
		Customer Tax #	10127-2607
Ship To Contact		**Terms**	Net 30
Ship To Phone		**Currency**	CAD
Ship Via:	Yours ppd	**FOB**	Destination-Collect
Ship Acct:			

Line Nbr	Reference / Vendor Part Number / Line Comments / Delivery Comments	Description / Mfg ID	Req Date / Taxable / Promise Date	CD	Req Qty / Unit of Measure	PO Unit Price	Extended Price
1	D2963-125P	105 I Beam Extrusion	5/5/2014 Yes 5/5/2014		60.00 Each	$20.12 ✓	$1,207.07
	AS PER DWG D2963 REV:A B115870 EXTREME CARE MUST BE TAKEN TO PROTECT THE OUTSIDE SURFACE OF THE TUBE. THE OUSIDE SURFACE MUST BE SMOOTH AND FREE FROM SURFACE DEFECTS SUCH AS SCRATCHES, NICKS OR DENTS.					**Line Total:**	**$1,207.07**
2	D2600-3-130P	Extrusion Round 3" 350	5/5/2014 Yes 5/5/2014	FN	60.00 Each	$51.39 ✓	$3,083.44
	AS PER DWG D2600 REV.E B115858 EXTREME CARE MUST BE TAKEN TO PROTECT THE OUTSIDE SURFACE OF THE TUBE. THE OUSIDE SURFACE MUST BE SMOOTH AND FREE FROM SURFACE DEFECTS SUCH AS SCRATCHES, NICKS OR DENTS.					**Line Total:**	**$3,083.44**

Mar 86
Apr 15/16

Note:

signature aluminum CANADA INC

1850 Clements Road, Pickering Ontario, Canada L1W 3R8
Phone: (866) 587-5780 Fax: (905) 427-2207
Visit us at www.signaturealum.com

INVOICING AND COMPANY LOCATION

SIGNATURE ALUMINUM CANADA
1850 CLEMENTS ROAD
PICKERING ON L1W 3R8

PACKING LIST

ACCT# 46024

PACKING LIST DATE / DATE DU BODEREAU	PACKING LIST NUMBER / N' DE BODEREAU	SALES ORDER NUMBER / N' DE COM
05-05-14	014934	113847

REFER TO THESE NUMBERS ON ALL CORRESPONDANCE

REFEREZ-VOUS A CES NUMEROUS POUR TOUTE CORRESPONDANCE

SHIP TO / EXPÉDIÉ À	SOLD TO / VENDUE À
DART AEROSPACE LTD. 1270 ABERDEEN ST. HAWKESBURY, ON K6A 1K7 CANADA PHONE: 613-632-5200	DART AEROSPACE LTD. 1270 ABERDEEN ST. HAWKESBURY, ON K6A 1K7 CANADA PHONE: 613-632-5200

TERMS / FREIGHT	LOCATION	TRAILER NUMBER / REMORQUE Nombre	SALESMAN / VENDEUR	CREDIT REP / REP DU CRÉDIT	SALES REP / REP. DES VENTES
PP	PIC	WILRIDE	042		R. BLAIS

CUSTOMER ID / ID DU CLIENT	ORDER DATE / DE LA COM	CUSTOMER PO NUMBER / CLIENT PO Nombre	JOB / FICHIER	FIELD SALES REP / REP REGIONAL DES VENTES	CUST SERVICE REP / REP. SERVICE CLIENTELE
46024	04/08/14	PO23686		G.ATTENBOROU	D1B
		BILL OF LADING NUMBER / NO. DE CONNAISSEMENT: 014934	CARRIER / TRANSPORTEUR: WILRIDE		

ITEM NO. / NUMÉRO	ORIGINAL ORDER QUANTITY / Quantité d'ordre ORIGINAL	UNIT / UNITÉ	PREVIOUS SHIPPED QUANTITY / PRÉCÉDENT Quantité livrée	MFG. PART NUMBER / MFG. PARTIE NUMÉRO CUSTOMER PART NUMBER / NUMÉRO DE RÉFÉRENCE DU CLIENT	ALLOY & TEMPER / ALLIAGE & TEMPER LENGTH / LONGUEUR CUTTING TOLERANCE / Tolérance de coupe	FINISH DESCRIPTION / DESCRIPTION DE FINITION FABRICATION DESCRIPTION /DESCRIPTION DE FABRICATION SHIPPING TOLERANCE / EXPÉDITION TOLERANCE	NBR OF PKGS / NBR DE PKGS	GROSS LBS / LIVRES BRUT	NET QUANTITY / QUANTITÉ NETTE	UNIT / UNITÉ	QUANTITY DUE / Quantité en raison
002	1,039	LB		DAA-897122-2	6061 T6		2	1,168	1,133	LB	
	471	KG		D2600-3-130P	130.0000 IN			530	514	KG	
	60	PC			Cut(+): 0.0000 Cut(-): 0.0000	Min: -10 % Max: 10 %			66	PC	
						834093 / 211525	1	584	567		33 PC
						834093 / 211526	1	584	567		33 PC

86

Continued

TOTALS

Transportation/Traffic damages and/or shortage claims are to be noted on the delivery copy of sellers shipping packing lists and signed and dated below by customers authorized representatives.
No return materials will be accepted for credit without permission. The articles and/or services covered by this shipping packing list were produced in accordance with the fair labor standards act of 1938 as amended. Order accepted subject to the terms and conditions stated on the reverse side.

CUSTOMER ACKNOWLEDGEMENT OF GOODS DELIVERED AND CONDITION

DATE OF DELIVERY

DRIVER

signature aluminum CANADA INC

SIGNATURE ALUMINUM CANADA
1850 CLEMENTS RD
PICKERING, ON L1W 3R8

CERTIFICATE OF COMPLIANCE

Cert Date	Cert No.	Sales Order	Page
05/02/2014	5326434	113847	1
Cust PO	**B/L No**	**Lot**	**Date**
PO23686	014934	834093	05/05/14

Sold To	Ship To
46024 DART AEROSPACE LTD. 1270 ABERDEEN ST. HAWKESBURY, ON K6A 1K7 CANADA	46024 DART AEROSPACE LTD. 1270 ABERDEEN ST. HAWKESBURY, ON K6A 1K7 CANADA

Item No	Part No	Item Description	Cust Part
002	DAA-897122-2	130" Mill 6061 T6	D2600-3-130P
Gross Weight	1,168 LBS		
Net Qty	1,133 LBS	66 PCS	2 PKGS
Specification			**Die Desc**
AMS-QQ-A-200/8 & ASTM B221-08			

Mechanical Tests:

Tensile MPA / KSI	Yield MPA / KSI	% Elongation	Conductivity	HRE
323.5 / 46.9	300.0 / 43.5	11.6	N/A	96

Chemical Analysis:

SI	FE	CU	MN	MG	CR	ZN	TI	V
0.64	0.26	0.22	0.08	0.89	0.05	0.03	0.02	0.01

14/05/06
(Rents alu)

This Material is RoHS Compliant

This will certify that the material described herein has been inspected and tested in accordance with Signature Aluminum Canada's standard sampling and testing procedures or in accordance with the requirements of any specification forming a part of the material description to the extent indicated herein. Data of chemical compositionfor the material and test results from samples representative of the material are set forth above hereof or in any attachments hereto. This information shows that the material meets the applicable requirements. Inspection and test records are maintained on file. This certificate shall be deemed apart of and subject to the terms and conditions of warranty set forth on the reverse side of our order acknowledgement form. No other warranties are applicable.

S. Mazzotta
Director of Quality
Signature Aluminum Canada Inc

ISO 9001/TS16949 Registered Company

Visit us at www.signaturealum.com

DART AEROSPACE LTD

Description:	Extension Round 3"	**Work Order:**	B115858
Inspection Drawing:	D2600	**Rev:** E	**Part Number:** D2600-3-130

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.375	+/- 005	0.376	✓			
R0.025	+/- 000	.025	✓			
2.810	+/- 0.032	2.814	✓			
2.840	+/- 0.032	2.835	✓			
3.150	+/- 0.032	3.180	✓			
3.00	+/- 0.032	3.001	✓			
0.075	+/- 0.032	0.805	✓			
0.155	+/- 0.010	0.158	✓			

Measured by:	Checked By:	QC inspector:	Engineering Approval (*if necessary*):
DAS 27 9-89	DAS 27 9-89		
Date 14/5/7	Date 14/5/7	Date	Date

DART AEROSPACE LTD

Description:	Extension Round 3"	**Work Order:**	B158858
Inspection Drawing:	D2600	**Rev:** E	**Part Number:** D2600-3-130

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.375	+/- 0.010	0.377	✓		QSI-07	
R0.025	+/- 0.010	0.25	✓		"	
2.810	+/- 0.032	2.816	✓		"	
2.846	+/- 0.032	2.831	✓		"	
3.150	+/- 0.032	3.199	✓		"	
3.00	+/- 0.032	3.022	✓		"	
0.075	+/- 0.032	0.079	✓		"	
0.155	+/- 0.010	1.63	✓		"	

Measured by: DAS 27 9-89	**Checked By:** DAS 27 9-89	**QC inspector:**	**Engineering Approval** (*if necessary*)**:**
Date 14/5/17	**Date** 14/5/17	**Date**	**Date**

DART AEROSPACE LTD

Description:	Extrusion Round 3"	**Work Order:**	B115858
Inspection Drawing:	DX600	**Rev:** E	**Part Number:** DX600-3-130

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.375	+-.005	0.378	✓		QST-07	
R0.025	+-.005	025	✓		"	
2.810	+/- 0.032	2819	✓		"	
2.840	+/- 0.032	2835	✓		"	
3.150	+/- 0.032	3177	✓		"	
3.00	+/- 0.032	3003	✓		"	
0.075	+/- 0.032	0.079	✓		"	
0.155	+/- 0.010	0.1595	✓		"	

Measured by:	Checked By:	QC inspector:	Engineering Approval (*if necessary*):
DAS 27 9-89	DAS 27 9-89		
Date 14/5/17	Date 14/5/17	Date	Date

DART AEROSPACE LTD

Description:	Extrusion Round 3"	**Work Order:**	B158858
Inspection Drawing:	D2600	**Rev:** E	**Part Number:** D2600-3-130

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.375	+-.005	0.377	✓		QSI-07	
R0.025	+-.005	.025	✓		"	
2.810	+/- 0.030	2.816	✓		"	
2.840	+/- 0.030	2.831	✓		"	
3.150	+/- 0.030	3.171	✓		"	
3.00	+/- 0.030	3.019	✓		"	
0.075	+/- 0.030	0.081	✓		"	
0.155	+/- 0.010	0.161	✓		"	

Measured by: DAS 27 9-89	Checked By: DAS 27 9-89	QC inspector:	Engineering Approval (*if necessary*):
Date 14/5/17	Date 14/5/17	Date	Date

DART AEROSPACE LTD

Description:	Extension Round 3"	**Work Order:**	B115858
Inspection Drawing:	D2600	**Rev:** E	**Part Number:** D2600-3-130

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.375	+-.005	0.377	✓		QS7-07	
R0.025	+-.005	.025	✓		"	
2.810	+/- 0.032	2.816	✓		"	
2.840	+/- 0.032	2.828	✓		"	
3.150	+/- 0.032	3.164	✓		"	
3.00	+/- 0.032	3.004	✓		"	
0.075	+/- 0.032	0.078	✓		"	
0.155	+/- 0.010	0.158	✓		"	

Measured by: DAS 27 9-89	Checked By: DAS 27 9-89	QC inspector:	Engineering Approval (*if necessary*):
Date 14/5/17	Date 14/5/17	Date	Date

DART AEROSPACE LTD

Description:	Extrusion Round 3"	**Work Order:**	B158858
Inspection Drawing:	DX600	**Rev:** E	**Part Number:** DX600-3-130

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.375	+/- 0.010	0.375	✓		QSL-07	
R0.025	+/- 0.010	0.025	✓		"	
2.810	+/- 0.032	2.816	✓		"	
2.840	+/- 0.032	2.833	✓		"	
3.150	+/- 0.032	3.159	✓		"	
3.00	+/- 0.032	3.006	✓		"	
0.075	+/- 0.032	0.079	✓		"	
0.155	+/- 0.010	0.164	✓		"	

Measured by:	Checked By:	QC inspector:	Engineering Approval (*if necessary*):
DAS 27 9-89	DAS 27 9-89		
Date 14/5/7	Date 14/5/7	Date	Date

DART AEROSPACE LTD

Description:	Extrusion Round 3"	**Work Order:**	B115858
Inspection Drawing:	DX600	**Rev:** E	**Part Number:** DX600-3-130

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.375	+/- 0.010	0.378	✓		QS1-07	
R0.025	+/- 0.010	0.025	✓		"	
2.810	+/- 0.032	2.825	✓		"	
2.840	+/- 0.032	2.827	✓		"	
3.150	+/- 0.032	3.153	✓		"	
3.00	+/- 0.032	3.988	✓		"	
0.075	+/- 0.032	0.078	✓		"	
0.155	+/- 0.010	0.157	✓		"	

Measured by: DAS 27 9-89	**Checked By:** DAS 27 9-89	**QC inspector:**	**Engineering Approval** (*if necessary*)**:**
Date 14/5/17	**Date** 14/5/17	**Date**	**Date**

DART AEROSPACE LTD

Description:	Extrusion Round 3"	**Work Order:**	B115858
Inspection Drawing:	D2600	**Rev:** E	**Part Number:** D2600-3-130

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.375	+/- 005		✓		DST-07	
R0.025	+/- 005		✓		"	
2.810	+/- 0.032		✓		"	
2.840	+/- 0.032		✓		"	
3.150	+/- 0.032		✓		"	
3.00	+/- 0.032		✓		"	
0.075	+/- 0.032		✓		"	
0.155	+/- 0.010		✓		"	

Measured by:	Checked By:	QC inspector:	Engineering Approval (*if necessary*):
DAS 27 9-89	DAS 27 9-89		
Date 14/5/17	Date 14/5/17	Date	Date

DART AEROSPACE LTD

Description:	Extrusion Round 3"	**Work Order:**	115858
Inspection Drawing:	DX600	**Rev:** E	**Part Number:** DX600-3-130

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.375	+/- 0.010	0.378	✓		QS1-07	
R0.025	+/- 0.010	.025	✓		"	
2.810	+/- 0.032	2.816	✓		"	
2.846	+/- 0.032	2.830	✓		"	
3.150	+/- 0.032	3.146	✓		"	
3.00	+/- 0.032	3.017	✓		"	
0.075	+/- 0.032	0.081	✓		"	
0.155	+/- 0.010	0.160	✓		"	

Measured by: DAS 27 9-89	**Checked By:** DAS 27 9-89	**QC inspector:**	**Engineering Approval** *(if necessary)*:
Date 14/5/17	**Date** 14/5/17	**Date**	**Date**

DART AEROSPACE LTD

Description:	Extrusion Round 3"	**Work Order:**	B115858
Inspection Drawing:	D2600	**Rev:**	E
Part Number:	D2600-3-130		

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.375	+/- .005	0.375	✓		QSI-007	
R0.025	+/- .005	.025	✓		"	
2.810	+/- 0.032	2.822	✓		"	
2.840	+/- 0.032	2.287	✓		"	
3.150	+/- 0.032	3.178	✓		"	
3.00	+/- 0.032	2.997	✓		"	
0.075	+/- 0.032	0.081	✓		"	
0.155	+/- 0.010	0.157	✓		"	

Measured by: DAS 27 9-89	**Checked By:** DAS 27 9-89	**QC inspector:**	**Engineering Approval** *(if necessary)*:
Date 14/5/17	**Date** 14/5/17	**Date**	**Date**

DART AEROSPACE LTD

Description:	Extrusion Round 3"	**Work Order:**	B115858
Inspection Drawing:	DX600	**Rev:** E	**Part Number:** DX600-3-130

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.375	+/- 005	0376	✓		Q51-07	
R0.025	+/- 005	0.025	✓		"	
2.810	+/- 0.032	2.810	✓		"	
2.846	+/- 0.032	2.833	✓		"	
3.150	+/- 0.032	3.171	✓		"	
3.00	+/- 0.032	2.985	✓		"	
0.075	+/- 0.032	0.080	✓		"	
0.155	+/- 0.010	.157	✓		"	

Measured by:	DAS 27 9-89	**Checked By:**	DAS 27 9-89	**QC inspector:**		**Engineering Approval** (*if necessary*)**:**	
Date	14/5/17	**Date**	14/5/17	**Date**		**Date**	

DART AEROSPACE LTD

Description:	Collision Round 3"	**Work Order:**	B158858
Inspection Drawing:	DJ600	**Rev:** E	**Part Number:** DJ600-3-130

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.375	+-.005	0.371	✓		QSI 07	
R0.025	+-.005	.025	✓		"	
2.810	+/- 0.032	2.820	✓		"	
2.840	+/- 0.032	2.811	✓		"	
3.150	+/- 0.032	3.159	✓		"	
3.00	+/- 0.032	3.003	✓		"	
0.075	+/- 0.032	0.081	✓		"	
0.155	+/- 0.010	0.163	✓		"	

Measured by:	Checked By:	QC inspector:	Engineering Approval (*if necessary*):
DAS 27 9-89	DAS 27 9-89		
Date 14/5/17	Date 14/5/17	Date	Date

DART AEROSPACE LTD

Description:	Collision Round 3'	**Work Order:**	B15858
Inspection Drawing:	D2600	Rev: E	Part Number: D2600-3-130

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.375	+/- 0.010	0.376	✓		QSI-07	
R0.025	+/- 0.010	0.025	✓		"	
2.810	+/- 0.032	2.826	✓		"	
2.840	+/- 0.032	2.822	✓		"	
3.150	+/- 0.032	3.176	✓		"	
3.00	+/- 0.032	3.012	✓		"	
0.075	+/- 0.032	0.80	✓		"	
0.155	+/- 0.010	0.165	✓		"	

Measured by:	Checked By:	QC inspector:	Engineering Approval (*if necessary*):
DAS 27 9-89	DAS 27 9-89		
Date 14/5/17	Date 14/5/17	Date	Date

DART AEROSPACE LTD

Description:	Extrusion Round 3"	**Work Order:**	B115858
Inspection Drawing:	D2600	**Rev:** E	**Part Number:** D2600-3-130

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.375	+/- 005	0.377	✓		QSF-07	
R0.025	+/- 000	0.025	✓		"	
2.810	+/- 0.032	2.812	✓		"	
2.840	+/- 0.032	2.833	✓		"	
3.150	+/- 0.032	3.144	✓		"	
3.00	+/- 0.032	3.001	✓		"	
0.075	+/- 0.032	0.082	✓		"	
0.155	+/- 0.010	0.159	✓		"	

Measured by: DAS 27 9-89	**Checked By:** DAS 27 9-89	**QC inspector:**	**Engineering Approval** *(if necessary)*:
Date 14/5/17	**Date** 14/5/17	**Date**	**Date**

DART AEROSPACE LTD

Description:	Extension Round 3"	**Work Order:**	B115858
Inspection Drawing:	DX600	**Rev:** E	**Part Number:** DX600-3-130

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.375	+/- 0.010	0.376	✓		QSI-07	
R0.025	+/- 0.010	025	✓		"	
2.810	+/- 0.032	2.804	✓		"	
2.840	+/- 0.032	2.855	✓		"	
3.150	+/- 0.032	3.164	✓		"	
3.00	+/- 0.032	3.010	✓		"	
0.075	+/- 0.032	0.081	✓		"	
0.155	+/- 0.010	0.159	✓		"	

Measured by:	Checked By:	QC inspector:	Engineering Approval (*if necessary*):
DAS 27 9-89	DAS 27 9-89		
Date 14/5/17	Date 14/5/17	Date	Date